

TechResin® 7525

Impact Copolymer for High Speed injection Molded Applications

TechResin® 7525 is a very high melt flow, medium impact copolymer of polypropylene. It is designed for such applications as packaging, housewares, and consumer goods requiring good impact strength especially in cold temperatures. It is characterized by easy mold flow, excellent physical property balance and finished product dimensional stability.

TechResin® 7525 meets the requirements of the U.S. Food and Drug Administration as specified in 21 CFR 177.1520, covering safe use of polyolefin articles and components of articles intended for direct food contact.

This material is free of animal-derived content.

Typical Properties of this Commercial Grade

Property	Test Method	Typical Values	
		English	SI
Melt Flow Rate, I ₂ @ 230°C	ASTM D1238	75 g/10 min	75 g/10 min
Density	ASTM D1505	0.9 g/cm ³	0.9 g/cm ³
Tensile Strength at Yield (50 mm/min)	ASTM D638	3,130 psi	22 MPa
Elongation at Yield (50 mm/min)	ASTM D638	5 %	5 %
Flexural Modulus (1.3 mm/min), 1% Secant	ASTM D790	155,000 psi	1,069 MPa
Notched Izod Impact Strength @ 73°F	ASTM D256A	2.5 ft-lb/in	133 J/m
Heat Deflection Temperature @66 psi	ASTM D648	206 °F	97 °C

Note: Specimens were injection molded according to the conditions specified in ASTM D4101. Data for representative purposes only; not to be construed as product specification.